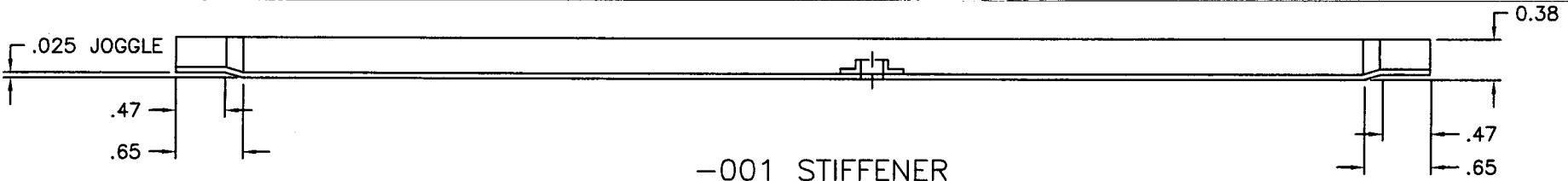
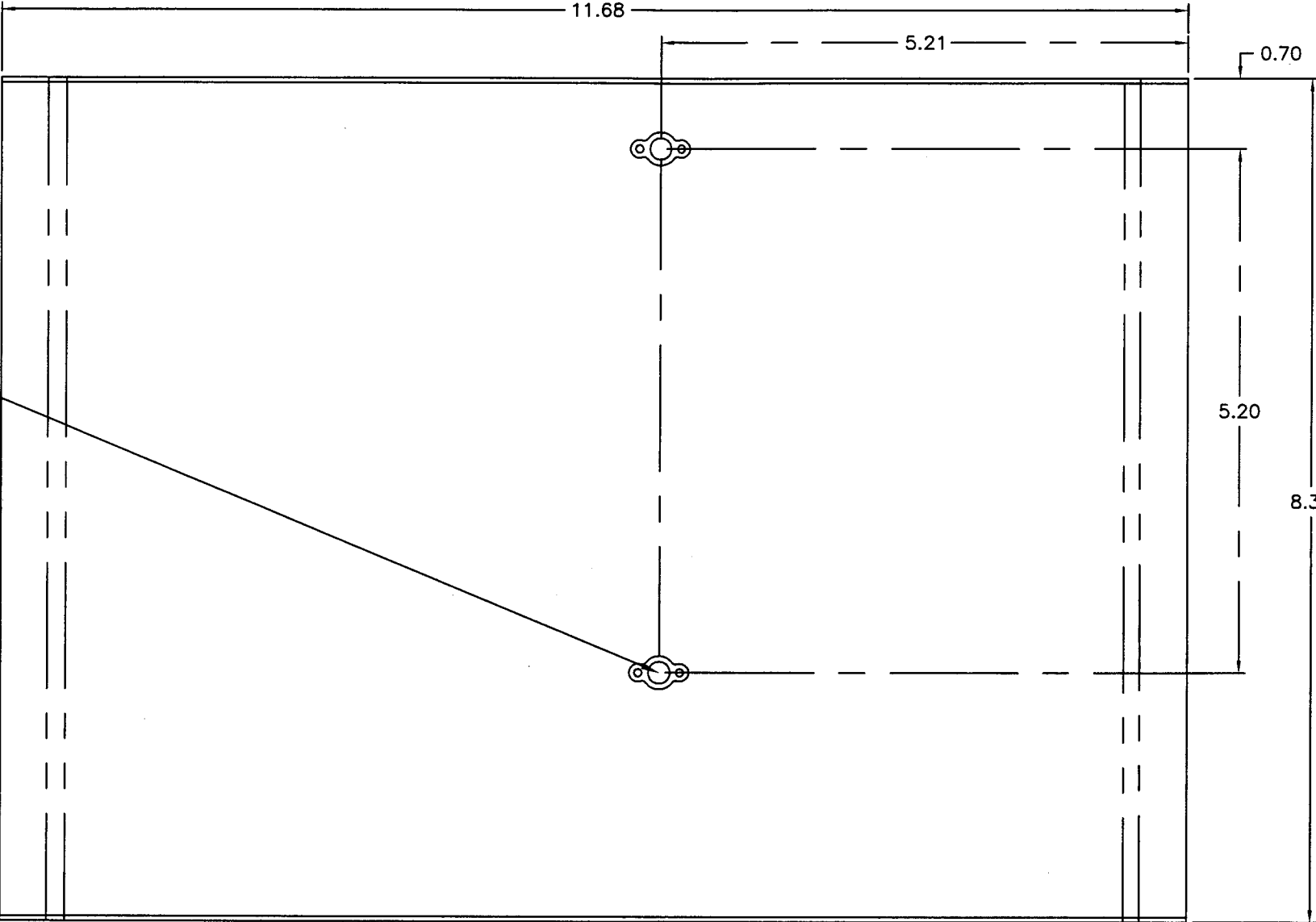


DR. TO MATCH MS21059L3-()
NUTPLATE (2 PLACES)
& MS20426AD3-() RIVET
(4 PLACES)



- 3. .050 2024-0 QQ-A-250/5 ALUMINUM - HEAT TREAT TO T42.
- 2. APPLY POLYIMIDE PRIMER PER ERA PROCESS SPECIFICATION 4004.
- 1. FINISH PER MIL-C-5541E CLASS 1A.

NOTES:

				4	MS20426AD3-()	RIVET				
				2	MS21059L3-()	NUTPLATE				
					41228-301-077-001	STIFFENER	7.25 x 11.75 x .050	2024-0 QQA 250/5		
					PART NO.	NAME	STOCK SIZE	MATERIAL	MATL.SPEC	ZONE
NO. REQ'D PER ASSY					LIST OF MATERIAL					
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						CHECK	P. SCHWARTZ	96.014 3/21/96 96.015 3/21/96 96.016 3/21/96		
						PROJ. ENGR.				
						HEAT TREAT	3			
				-001	1	41228-301-066			DWG. SIZE C SCALE 1:1	
									DWG. NO. 41228-301-077	
									REV. IR	
DASH NO. 1					NEXT ASSEMBLY		ERA Aviation, Inc.			